IN THE CLAIMS:

Please cancel claims 19-26 without prejudice, and amend the claims as follows:

1. (Currently Amended) A method of forming a SiO_xN_y gate dielectric, comprising:

providing a structure comprising a silicon oxide film formed on a silicon substrate;

heating the structure in an atmosphere comprising NH₃ to incorporate nitrogen into a top surface of the silicon oxide film; and then

exposing the structure to a plasma comprising a nitrogen source to form a SiO_xN_y silicon oxynitride gate dielectric on the substrate.

- 2. (Original) The method of claim 1, further comprising annealing the structure after the exposing the structure to the plasma.
- 3. (Original) The method of claim 2, wherein the annealing is performed in an atmosphere comprising O_2 .
- 4. (Original) The method of claim 3, wherein the annealing further comprises annealing the structure in an inert or reducing atmosphere before the annealing in an atmosphere comprising O₂.
- 5. (Original) The method of claim 1, wherein the nitrogen source is selected from the group consisting of N_2 , NH_3 , and combinations thereof.
- 6. (Original) The method of claim 1, wherein heating the structure comprises heating the structure to a temperature of at least about 700°C at a pressure of less than about 100 Torr.

- 7. (Original) The method of claim 1, wherein exposing the structure to a plasma is performed at a pressure of between about 1 mTorr and about 30 mTorr.
- 8. (Original) The method of claim 1, further comprising forming the silicon oxide film by oxidizing a top surface of the silicon substrate.
- 9. (Original) The method of claim 1, wherein substantially no oxygen is incorporated into the structure while heating the structure in an atmosphere comprising NH₃.
- 10. (Currently Amended) A method of forming a SiO_xN_y gate dielectric in an integrated processing system, comprising:

heating a structure comprising a silicon oxide film formed on a silicon substrate in an atmosphere comprising NH₃ in a first processing chamber of the integrated processing system to incorporate nitrogen into the silicon oxide film;

transferring the structure to a second processing chamber of the integrated processing system; and then

exposing the structure to a plasma comprising a nitrogen source in the second processing chamber to form a SiO_xN_y silicon oxynitride gate dielectric on the substrate.

11. (Original) The method of claim 10, further comprising:

transferring the structure to a third processing chamber of the integrated processing system; and

annealing the substrate in the third processing chamber.

12. (Original) The method of claim 11, further comprising:

introducing the silicon substrate into the integrated processing system; and forming the silicon oxide film on the substrate in the third processing chamber of the integrated processing system to form the structure comprising a silicon oxide

film on a silicon substrate.

13. (Currently Amended) The method of claim 12, further comprising:
transferring the structure to a fourth processing chamber of the integrated
processing system after the annealing the substrate; and

depositing a polysilicon layer on the SiO_xN_y silicon oxynitride gate dielectric in the fifth processing chamber.

- 14. (Original) The method of claim 11, further comprising: introducing the silicon substrate into the integrated processing system; and forming the silicon oxide film on the substrate in a fourth processing chamber of the integrated processing system to form the structure comprising a silicon oxide film on a silicon substrate.
- 15. (Currently Amended) The method of claim 14, further comprising: transferring the structure to a fifth processing chamber external to the integrated processing system after the exposing the structure to the plasma; and depositing a polysilicon layer on the SiO_xN_y silicon oxynitride gate dielectric in the fifth processing chamber.
- 16. (Original) The method of claim 11, wherein the annealing is performed in an atmosphere comprising O₂.
- 17. (Original) The method of claim 16, wherein the annealing further comprises annealing the structure in an inert or reducing atmosphere before the annealing in an atmosphere comprising O₂.
- 18. (Original) The method of claim 10, further comprising transferring the structure to a cool down chamber after the heating and before the transferring the structure to a second processing chamber.
- 19-26. (Canceled)